

PME264 Series Metallized Impregnated Paper, Class X2, 660 VAC

Overview

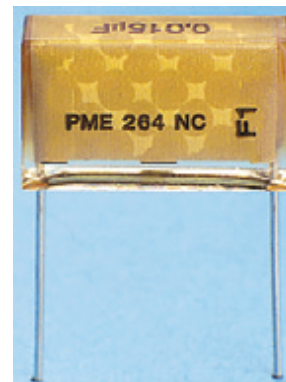
The PME264 Series is constructed of multilayer metallized paper encapsulated and impregnated in self-extinguishing material meeting the requirements of UL 94 V-0.

Applications

Typical applications include worldwide use in electromagnetic interference suppression in all X2 and across-the-line applications. These capacitors are also for use in high AC and DC voltage applications such as commutator capacitor in converters and ignition circuits.

Benefits

- Approvals: ENEC, UL, cUL
- Rated voltage: 660 VAC 50/60 Hz
- Capacitance range: 0.001 – 0.1 μ F
- Lead spacing: 15.2 – 25.4 mm
- Capacitance tolerance: \pm 20%
- Climatic category: 40/85/56, IEC 60068-1
- Tape and reel in accordance with IEC 60286-2
- RoHS Compliant and lead-free terminations



Legacy Part Number System

PME264	N	B	5100	M	R30
Series	Rated Voltage (VAC)	Lead Spacing (mm)	Capacitance Code (pF)	Capacitance Tolerance	Lead and Packaging Code
X2, Metallized Paper	N = 660	B = 15.2 C = 20.3 E = 25.4	Digits 2 – 4(3) indicates the first three digits of the capacitance value. First digit indicates the total number of digits in the capacitance value.	M = \pm 20%	See Ordering Options Table

New KEMET Part Number System

P	264	Q	E	103	M	660	A
Capacitor Class	Series	Lead Spacing (mm)	Size Code	Capacitance Code (pF)	Capacitance Tolerance	Rated Voltage (VAC)	Lead and Packaging Code
P = Paper	X2, Metallized Paper	Q = 15.2 C = 20.3 E = 25.4	See Dimension Table	First two digits indicate the two most significant digits of the capacitance value in picofarads. The third digit is the number of following zeros.	M = \pm 20%	660 = 660	See Ordering Options Table

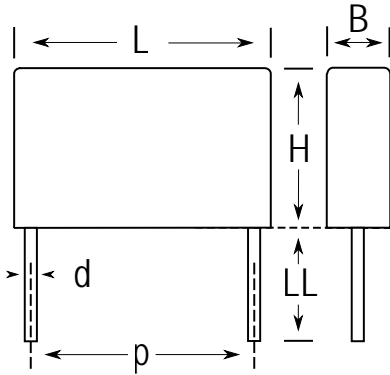
Ordering Options Table

Lead Spacing Nominal (mm)	Type of Leads and Packaging	Lead Length (mm)	KEMET Lead and Packaging Code	Legacy Lead and Packaging Code
15.2	Standard Lead and Packaging Options			
	Bulk (Bag) – Short Leads	6 +0/-1	C	R06
	Bulk (Bag) – Max Length Leads	30 +5/-0	A	R30
	Tape & Reel (Standard Reel)	$H_0 = 18.5 \pm 0.5$	L	R19T0
	Other Lead and Packaging Options			
	Tape & Reel (Standard Reel)	$H_0 = 18.5 \pm 0.5$	P	R19T1
20.3	Standard Lead and Packaging Options			
	Bulk (Tray) – Short Leads	6 +0/-1	C	R06
	Bulk (Bag) – Max Length Leads	30 +5/-0	A	R30
	Tape & Reel (Standard Reel)	$H_0 = 18.5 \pm 0.5$	L	R19T0
	Other Lead and Packaging Options			
	Tape & Reel (Large Reel)	$H_0 = 18.5 \pm 0.5$	P	R19T1
25.4	Standard Lead and Packaging Options			
	Bulk (Tray) – Short Leads	6 +0/-1	C	R06
	Bulk (Bag) – Max Length Leads	30 +5/-0	A	R30

Benefits cont'd

- Operating temperature range of -40°C to +85°C
- 100% screening factory test at 3,000 VDC
- The highest possible safety regarding active and passive flammability
- Excellent self-healing properties ensure long life even when subjected to frequent over-voltages
- Good resistance to ionization due to impregnated dielectric
- High dV/dt capability
- The impregnated paper ensures excellent stability and outstanding reliability properties, especially in applications with continuous operation

Dimensions – Millimeters



Size Code	p		B		H		L		d	
	Nominal	Tolerance	Nominal	Tolerance	Nominal	Tolerance	Nominal	Tolerance	Nominal	Tolerance
QE	15.2	+/-0.4	5.2	Maximum	10.5	Maximum	18.5	Maximum	0.8	+/-0.05
QM	15.2	+/-0.4	7.3	Maximum	13	Maximum	18.5	Maximum	0.8	+/-0.05
CE	20.3	+/-0.4	7.6	Maximum	14	Maximum	24	Maximum	0.8	+/-0.05
CJ	20.3	+/-0.4	9	Maximum	15	Maximum	24	Maximum	0.8	+/-0.05
CP	20.3	+/-0.4	11.3	Maximum	16.5	Maximum	24	Maximum	0.8	+/-0.05
EF	25.4	+/-0.4	10.5	Maximum	17	Maximum	30.5	Maximum	1	+/-0.05
EJ	25.4	+/-0.4	12.1	Maximum	19	Maximum	30.5	Maximum	1	+/-0.05
EL	25.4	+/-0.4	15.3	Maximum	22	Maximum	30.5	Maximum	1	+/-0.05

Note: See Ordering Options Table for lead length (LL) options.



Performance Characteristics

Rated Voltage	660 VAC 50/60 Hz
Capacitance Range	0.001 – 0.1 µF
Capacitance Tolerance	±20%
Temperature Range	-40°C to +85°C
Climatic Category	40/85/56
Approvals	ENEC, UL, CUL
Dissipation Factor	Maximum Values at +23°C
	1 kHz 1.3%
Test Voltage Between Terminals	The 100% screening factory test is carried out at 3,000 VDC. The voltage level is selected to meet the requirements in applicable equipment standards. All electrical characteristics are checked after the test. It is not permitted to repeat this test as there is a risk to damage the capacitor. KEMET is not liable in such case for any failures.
Insulation Resistance	Minimum Value Between Terminals ≥ 12,000 MΩ
In DC Applications	Recommended voltage ≤ 1,500 VDC

Environmental Test Data

Test	IEC Publication	Procedure
Vibration	IEC 60068–2–6 Test Fc	3 directions at 2 hours each 10 – 55 Hz at 0.75 mm or 98 m/s ²
Bump	IEC 60068–2–29 Test Eb	4,000 bumps at 390 m/s ²
Change of Temperature	IEC 60068–2–14 Test Na	Upper and lower rated temperature 5 cycles
Active Flammability	IEC 60384–14	V _R + 20 surge pulses at 2.5 kV (pulse every 5 seconds)
Passive Flammability	IEC 60384–14	IEC 60384–1, IEC 60695–11–5 Needle-flame test
Damp Heat Steady State	IEC 60068–2–78 Test Cab	+40°C and 93% RH, 56 days

Approvals

Mark	File Number
	SE/0140–25C
	E73869

Environmental Compliance

All KEMET EMI capacitors are RoHS Compliant.



RoHS Compliant

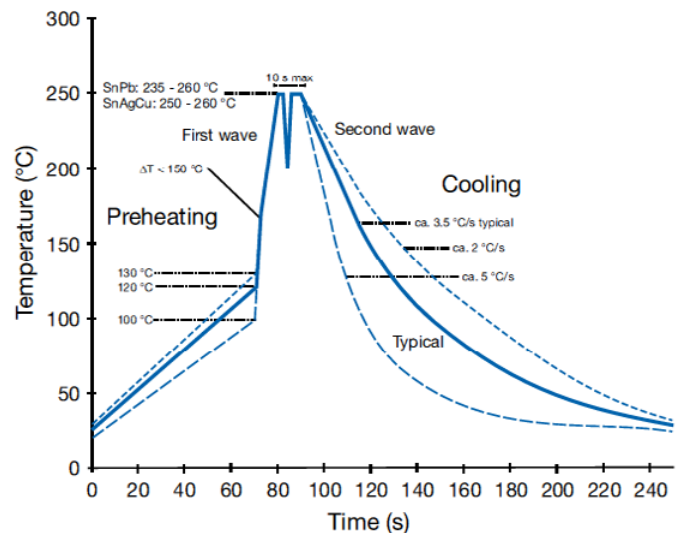
Table 1 – Ratings & Part Number Reference

Capacitance Value (µF)	Maximum Dimensions in mm			Lead Spacing (p)	dV/dt (V/µs)	New KEMET Part Number	Legacy Part Number
	B	H	L				
0.001	5.2	10.5	18.5	15.2	2000	P264QE102M660(1)	PME264NB4100M(1)
0.0015	5.2	10.5	18.5	15.2	2000	P264QE152M660(1)	PME264NB4150M(1)
0.0022	5.2	10.5	18.5	15.2	2000	P264QE222M660(1)	PME264NB4220M(1)
0.0033	5.2	10.5	18.5	15.2	2000	P264QE332M660(1)	PME264NB4330M(1)
0.0047	5.2	10.5	18.5	15.2	2000	P264QE472M660(1)	PME264NB4470M(1)
0.0068	7.3	13	18.5	15.2	1400	P264QM682M660(1)	PME264NB4680M(1)
0.010	7.3	13	18.5	15.2	1400	P264QM103M660(1)	PME264NB5100M(1)
0.015	7.6	14	24	20.3	1400	P264CE153M660(1)	PME264NC5150M(1)
0.022	9	15	24	20.3	1400	P264CJ223M660(1)	PME264NC5220M(1)
0.033	11.3	16.5	24	20.3	1000	P264CP333M660(1)	PME264NC5330M(1)
0.047	10.5	17	30.5	25.4	1000	P264EF473M660(1)	PME264NE5470M(1)
0.068	12.1	19	30.5	25.4	1000	P264EJ683M660(1)	PME264NE5680M(1)
0.1	15.3	22	30.5	25.4	600	P264EL104M660(1)	PME264NE6100M(1)
Capacitance Value (µF)	B (mm)	H (mm)	L (mm)	Lead Spacing (p)	dV/dt (V/µs)	New KEMET Part Number	Legacy Part Number

(1) Insert ordering code for lead type and packaging. See Ordering Options Table for available options.

Soldering Process

The implementation of the RoHS Directive has required the use of SnAuCu (SAC) or SnCu alloys as primary solder. These alloys require a higher liquidus temperature (217°C – 221°C) as compared to SnPb eutectic alloy (183°C). Due to the higher pre-heat and wave temperatures, the heat stress to components has increased considerably. Polypropylene capacitors are especially sensitive to soldering temperature due to the relatively low melting point of polypropylene material (160°C – 170°C). As a result, wave soldering can be destructive, especially to mechanically small polypropylene capacitors with lead spacings of 5 – 10 mm. For more information, please refer to KEMET's Recommended Soldering Profiles or contact a KEMET representative. IEC Publication 61760–1 Edition 2 may also be consulted for general guidelines.



Marking

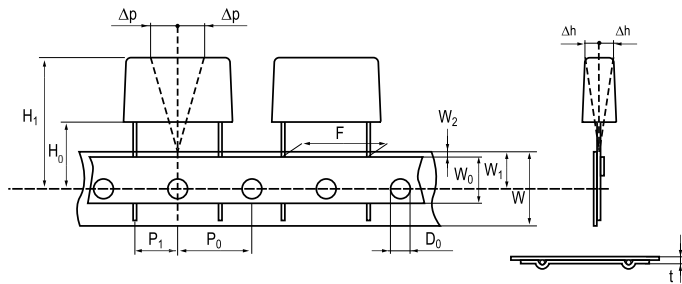
- KEMET's logo
- Series
- Capacitance
- Capacitance tolerance
- Rated voltage
- Capacitor class
- Approval marks
- Manufacturing date code
- IEC climatic category
- Passive flammability class
- Manufacturing plant

Packaging Quantities

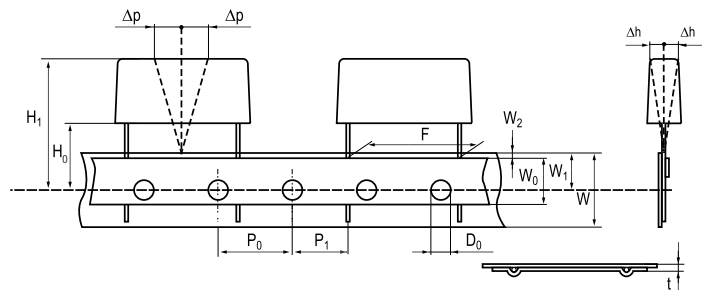
Lead Spacing (mm)	Thickness (mm)	Height (mm)	Length (mm)	Bulk Short Leads	Bulk Long Leads	Standard Reel ø 360 mm	Large Reel ø 500 mm
15.2	5.5	12.5	18	1000	500	600	
	6.5	12.5	18	600	400	400	
	7.5	14.5	18	600	400	400	
	8.5	16	18	400	250	400	
	5.2	10.5	18.5	1000	500	600	
	5.5	11	18.5	1000	500	500	
	6	12.5	18.5	600	400	400	
	7.3	13	18.5	600	400	400	800
	7.8	13.5	18.5	600	400	400	
	8.5	14.3	18.5	500	300	350	
20.3	7.6	14	24	1500	250	250	500
	8.4	14	24	1200	200	250	500
	9	15	24	1500	200	250	
	11.3	16.5	24	1000	150	180	400
25.4	10.6	16.1	30.5	1000	150		
	10.5	17.3	30.5	1000	100		
	12.1	19	30.5	800	100		
	15.3	22	30.5	600	75		

Lead Taping & Packaging (IEC 60286-2)

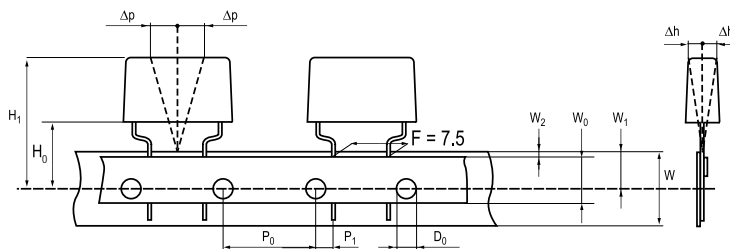
Lead Spacing 10.2 – 15.2 mm



Lead Spacing 20.3 – 22.5 mm



Formed Leads from 10.2 to 7.5 mm



Taping Specification

Dimensions in mm								Standard IEC 60286-2
Lead spacing	+6/-0.1	F	Formed 7.5	10.2	15.2	20.3	22.5	F
Carrier tape width	+/-0.5	W	18	18	18	18	18	18 ^{+1/-0.5}
Hold-down tape width	+/-0.3	W ₀	9	12	12	12	12	
Position of sprocket hole	+/-0.5	W ₁	9	9	9	9	9	9 ^{+0.75/-0.5}
Distance between tapes	Maximum	W ₂	3	3	3	3	3	3
Sprocket hole diameter	+/-0.2	D ₀	4	4	4	4	4	4
Feed hole lead spacing	+/-0.3	P ₀ ⁽¹⁾	12.7 ⁽⁴⁾	12.7	12.7	12.7	12.7	12.7
Distance lead – feed hole	+/-0.7	P ₁	3.75	7.6	5.1	8.9	5.3	P ¹
Deviation tape – plane	Maximum	Δp	1.3	1.3	1.3	1.3	1.3	1.3
Lateral deviation	Maximum	Δh	2	2	2	2	2	2
Total thickness	+/-0.2	t	0.7	0.7	0.7	0.7	0.9 ^{MAX}	0.9 ^{MAX}
Sprocket hole/cap body	Nominal	H ₀ ⁽²⁾	18 ^{+2/-0}	18 ^{+2/-0}	18 ^{+2/-0}	18 ^{+2/-0}	18.5 ^{+/-0.5}	18 ^{+2/-0}
Sprocket hole/top of cap body	Maximum	H ₁ ⁽³⁾	35	35	35	35	58	58 ^{MAX}

(1) Maximum cumulative feed hole error, 1 mm per 20 parts.

(2) 16.5 mm available on request.

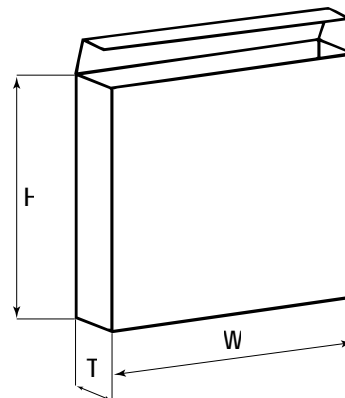
(3) Depending on case size.

(4) 15 mm available on request.

Lead Taping & Packaging (IEC 60286–2) cont'd

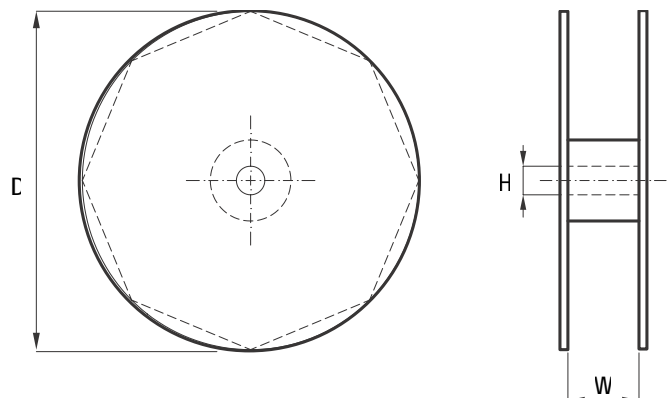
Ammo Specifications

Series	Dimensions (mm)		
	H	W	T
R4x, R4x+R, R7x, RSB	360	340	59
F5A, F5B, F5D			
F6xx, F8xx			
PHExxx, PMExxx, PMRxxx	330	330	50



Reel Specifications

Series	Dimensions (mm)		
	D	H	W
R4x, R4x+R, R7x, RSB	355 500	30	55 (Max)
F5A, F5B, F5D		25	
F6xx, F8xx			
PHExxx, PMExxx, PMRxxx	360 500	30	46 (Max)



Manufacturing Date Code (IEC–60062)

Y = Year, Z = Month			
Year	Code	Month	Code
2000	M	January	1
2001	N	February	2
2002	P	March	3
2003	R	April	4
2004	S	May	5
2005	T	June	6
2006	U	July	7
2007	V	August	8
2008	W	September	9
2009	X	October	O
2010	A	November	N
2011	B	December	D
2012	C		
2013	D		
2014	E		
2015	F		
2016	H		
2017	J		
2018	K		
2019	L		
2020	M		

KEMET Corporation World Headquarters

2835 KEMET Way
Simpsonville, SC 29681

Mailing Address:
P.O. Box 5928
Greenville, SC 29606

www.kemet.com
Tel: 864-963-6300
Fax: 864-963-6521

Corporate Offices
Fort Lauderdale, FL
Tel: 954-766-2800

North America

Southeast
Lake Mary, FL
Tel: 407-855-8886

Northeast
Wilmington, MA
Tel: 978-658-1663

Central
Novi, MI
Tel: 248-994-1030

West
Milpitas, CA
Tel: 408-433-9950

Mexico
Guadalajara, Jalisco
Tel: 52-33-3123-2141

Europe

Southern Europe
Paris, France
Tel: 33-1-4646-1006

Sasso Marconi, Italy
Tel: 39-051-939111

Central Europe
Landsberg, Germany
Tel: 49-8191-3350800

Kamen, Germany
Tel: 49-2307-438110

Northern Europe
Bishop's Stortford, United Kingdom
Tel: 44-1279-460122

Espoo, Finland
Tel: 358-9-5406-5000

Asia

Northeast Asia
Hong Kong
Tel: 852-2305-1168

Shenzhen, China
Tel: 86-755-2518-1306

Beijing, China
Tel: 86-10-5829-1711

Shanghai, China
Tel: 86-21-6447-0707

Taipei, Taiwan
Tel: 886-2-27528585

Southeast Asia
Singapore
Tel: 65-6586-1900

Penang, Malaysia
Tel: 60-4-6430200

Bangalore, India
Tel: 91-806-53-76817

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Other KEMET Resources

Tools	
Resource	Location
Configure A Part: CapEdge	http://capacitoredge.kemet.com
SPICE & FIT Software	http://www.kemet.com/spice
Search Our FAQs: KnowledgeEdge	http://www.kemet.com/keask
Electrolytic LifeCalculator	http://www.kemet.com:8080/elc

Product Information	
Resource	Location
Products	http://www.kemet.com/products
Technical Resources (Including Soldering Techniques)	http://www.kemet.com/technicalpapers
RoHS Statement	http://www.kemet.com/rohs
Quality Documents	http://www.kemet.com/qualitydocuments

Product Request	
Resource	Location
Sample Request	http://www.kemet.com/sample
Engineering Kit Request	http://www.kemet.com/kits

Contact	
Resource	Location
Website	www.kemet.com
Contact Us	http://www.kemet.com/contact
Investor Relations	http://www.kemet.com/ir
Call Us	1-877-MyKEMET
Twitter	http://twitter.com/kemetcapacitors

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Although KEMET designs and manufactures its products to the most stringent quality and safety standards, given the current state of the art, isolated component failures may still occur. Accordingly, customer applications which require a high degree of reliability or safety should employ suitable designs or other safeguards (such as installation of protective circuitry or redundancies) in order to ensure that the failure of an electrical component does not result in a risk of personal injury or property damage.

Although all product-related warnings, cautions and notes must be observed, the customer should not assume that all safety measures are indicated or that other measures may not be required.

