ALC12 Series, 85°C



Overview

KEMET's ALC12 Series of capacitors is a high CV snap-in version of the ALC10 Series range. Both series are designed for applications where high reliability and compact sizes are important, such as switch mode power supplies (SMPS) and frequency converters.

Applications

KEMET's ALC12 Series of capacitors is designed for applications where high reliability and compact sizes are important, such as switch mode power supplies (SMPS) and frequency converters.

Benefits

- · Compact size
- 2,000 hours at +85°C (V_R, I_R applied)
- Excellent surge voltage capability
- · Optimized designs available upon request



Part Number System

ALC12	Α	561	СВ	200
Series	Termination	Capacitance Code (µF)	Size Code	Voltage (VDC)
Snap-In type Aluminum Electrolytic	See Termination Table	First 2 digits equals first 2 significant figures, 3rd digit is the number of additional zeros.	See Dimension Table	200 = 200 250 = 250 350 = 350 400 = 400 450 = 450



Performance Characteristics

Item		Performance Characteristics			
Capacitance Range	150 – 8,200 μF				
Rated Voltage	200 – 450 VDC				
Operational Temperature Range	-40 to +85°C				
Capacitance Tolerance	±20% at 100 Hz / +20°C				
Operational Lifetime	D (mm)	Rated Voltage and Ripple Current at +85°C (hours)	Rated Voltage at +85°C (hours)		
'	30–50	2,000	9,000		
End of Life Requirement	Δ C/C < ±10%, ESR < 2 x initial ESR value, IL < initial specified limit				
Shelf Life	2,000 hours at +85°C or 30,000 hours at +40°C 0 VDC				
Lackage Current	I = 0.003 CV or 6,000 (μA, whichever is smaller)				
Leakage Current	C = rated capacitance (µF), V = rated	d voltage (VDC). Voltage applied for 5 m	inutes at +20°C.		
		Procedure	Requirements		
Vibration Test Specifications	D ≤ 40 mm	0.75 mm displacement amplitude or 10 g maximum acceleration. Vibration applied for three 2-hour sessions at 10 – 500 Hz (Capacitor clamped by body).	No leakage of electrolyte or other visible damage. Deviations in capacitance and tanδ from initial		
	D > 40 mm	0.35 mm displacement amplitude or 5g maximum acceleration. Vibration applied for three 0.5-hour sessions at 10 – 55 Hz (Capacitor clamped by body).	measurements must not exceed: Δ C/C < 5%		
Standards	IEC 60384–4 long life grade 40/85/5	6			

Surge Voltage

Condition	Voltage (VDC)					
	200 250 350 400 450				450	
≤ 30s Surge followed by a no load period of 330s, 1,000 cycles at +85°C	230	288	385	440	495	
≤ 500 ms surge, 100 cycles at 20°C, occurring randomly throughout the life of the capacitor	350	400	500	520	550	



Test Method & Performance

Endurance Life Test				
Conditions	Perfor	mance		
Temperature	+85°C			
Test Duration	2,000 hours			
Ripple Current	Rated ripple current in specified table			
Voltage	The sum of DC voltage and the peak AC voltage must not exceed the rated voltage of the capacitor			
Performance	The following specifications will be satisf	ied when the capacitor is tested at +20°C:		
Canacitanaa Changa	≤ 160 V	Within 15% of the initial value		
Capacitance Change	> w160 V Within 10% of the initial value			
Equivalent Series Resistance	Does not exceed 200% of the initial value			
Leakage Current	Does not exceed leakage current limit			

Dimensions - Millimeters

	Dimensio	ns in mm
Size Code	D	L
	-0/+1	±2
СВ	30	30
CC	30	35
CD	30	40
CE	30	45
CF	30	50
DB	35	30
DC	35	35
DD	35	40
DE	35	45
DF	35	50
DG	35	55
DH	35	60
DL	35	80
EB	40	30
EC	40	35
ED	40	40
EE	40	45
EF	40	50
EG	40	55
EH	40	60
Note	e: Dimensions include slee	ving

	Dimensions in mm				
Size Code	D	L			
	-0/+1	±2			
EL	40	80			
EP	40	105			
FB	45	30			
FC	45	35			
FD	45	40			
FE	45	45			
FF	45	50			
FG	45	55			
FH	45	60			
FL	45	80			
FP	45	105			
KB	50	30			
KC	50	35			
KD	50	40			
KE	50	45			
KF	50	50			
KG	50	55			
KH	50	60			
KL	50	80			
KP	50	105			
Note	e: Dimensions include slee	ving			



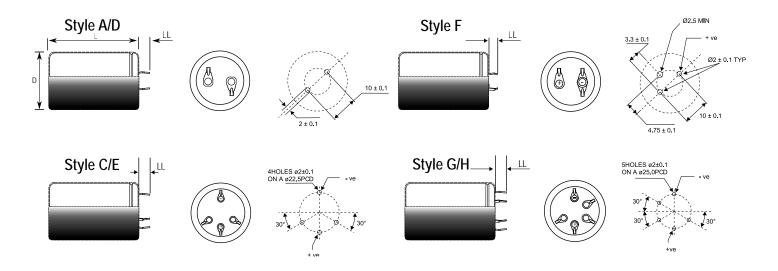
Termination Tables

Termination Code	А	D	F	С	E	G	Н
Diameter (mm)							
30	•	•	•				
35	•	•	•	•	•		
40	•	•	•	•	•	•	•
45				•	•	•	•
50				•	•	•	•

Mounting: These capacitors are designed to be mounted by their terminations alone and may be used in any position.

Dummy pins must be isolated on 4 and 5 pin styles.

Termination Code	Termination Style	LL ±1		
5	Standard Termination Option	n		
А	2 Pin	6.3		
G (D ≥ 45)	5 Pin	6.3		
Other Termination Options				
D	2 Pin	4		
F	3 Pin	4		
С	4 Pin	6.3		
E	4 Pin	4		
Н	5 Pin	4		
Dimensions in mm				





Shelf Life

The capacitance, ESR and impedance of a capacitor will not change significantly after extended storage periods, however the leakage current will very slowly increase. KEMET products are particularly stable and allow a shelf life in excess of three years at 40°C. See sectional specification under each product series for specific data.

Re-age (Reforming) Procedure

Apply the rated voltage to the capacitor at room temperature for a period of one hour, or until the leakage current has fallen to a steady value below the specified limit. During re-aging a maximum charging current of twice the specified leakage current or 5 mA (whichever is greater) is suggested.

Reliability

The reliability of a component can be defined as the probability that it will perform satisfactorily under a given set of conditions for a given length of time.

In practice, it is impossible to predict with absolute certainty how any individual component will perform; thus, we must utilize probability theory. It is also necessary to clearly define the level of stress involved (e.g. operating voltage, ripple current, temperature and time). Finally, the meaning of satisfactory performance must be defined by specifying a set of conditions which determine the end of life of the component.

Reliability as a function of time, R(t), is normally expressed as: R(t)= $e^{-\lambda t}$ where R(t) is the probability that the component will perform satisfactorily for time t, and λ is the failure rate.

Failure Rate

The failure rate is the number of components failing per unit time. The failure rate of most electronic components follows the characteristic pattern:

- · Early failures are removed during the manufacturing process.
- The operational life is characterized by a constant failure rate.
- The wear out period is characterized by a rapidly increasing failure rate.

The failures in time (FIT) are given with a 60% confidence level for the various type codes. By convention, FIT is expressed as 1 x 10⁻⁹ failures per hour. Failure rate is also expressed as a percentage of failures per 1,000 hours.

e.g., $100 \text{ FIT} = 1 \times 10^{-7} \text{ failures per hour} = 0.01\%/1,000 \text{ hours}$

End of Life Definition

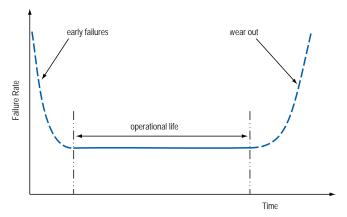
Catastrophic Failure: short circuit, open circuit or safety vent operation Parametric Failure:

- Change in capacitance > ±10%
- · Leakage current > specified limit
- ESR > 2 x initial ESR value



MTBF

The mean time between failures (MTBF) is simply the inverse of the failure rate. MTBF= $1/\lambda$



The failure rate is derived from our periodic test results. The failure rate (λ_R) is, therefore, only given at test temperature for life tests. An estimation is also given at 40°C. The expected failure rate for this capacitor range is based on our periodic test results for capacitors with structural similarity. Failure rate is frequently quoted in FIT (Failures In Time) where 1 FIT = 1 x 10⁻⁹ failures per hour. Failure rate per hour includes both catastrophic and parametric failures.

T_a Failure Rate per Hour

85°C 250 FIT 40°C 12 FIT

Environmental Compliance

As an environmentally conscious company, KEMET is working continuously with improvements concerning the environmental effects of both our capacitors and their production. In Europe (RoHS Directive) and in some other geographical areas like China, legislation has been put in place to prevent the use of some hazardous materials, such as lead (Pb), in electronic equipment. All products in this catalog are produced to help our customers' obligations to guarantee their products and fulfill these legislative requirements. The only material of concern in our products has been lead (Pb), which has been removed from all designs to fulfill the requirement of containing less than 0.1% of lead in any homogeneous material. KEMET will closely follow any changes in legislation world wide and makes any necessary changes in its products, whenever needed.

Some customer segments such as medical, military and automotive electronics may still require the use of lead in electrode coatings. To clarify the situation and distinguish products from each other, a special symbol is used on the packaging labels for RoHS compatible capacitors.

Because of customer requirements, there may appear additional markings such as LF = Lead Free or LFW = Lead Free Wires on the label.





Table 1 – Ratings & Part Number Reference

	Rated		Case Size	Ripple	Current	ESR	Impedance	
VDC	Capacitance	Size Code	0000 0120	тарыс		Maximum	Maximum	Part Number
	100 Hz 20°C (μF)		D x L (mm)	100 Hz 85°C (A)	10 kHz 85°C (A)	100 Hz 20°C (mΩ)	10 kHz 20°C (mΩ)	
200	560	СВ	30 x 30	1.75	2.81	342	224	ALC12(1)561CB200
200	680	CC	30 x 35	2.06	3.36	278	181	ALC12(1)681CC200
200	1000	CD	30 x 40	2.52 2.58	3.81 3.63	201	135	ALC12(1)102CD200
200 200	1000 1200	DC CF	35 x 35 30 x 50	3.09	4.86	218 162	151 107	ALC12(1)102DC200 ALC12(1)122CF200
200	1200	DD	35 x 40	2.96	4.18	181	125	ALC12(1)122DD200
200	1200	EB	40 x 30	2.26	2.75	243	186	ALC12(1)122EB200
200	1500	EC	40 x 35	2.73	3.35	190	145	ALC12(1)152EC200
200	1800	DF	35 x 50	3.70	5.01	128	91	ALC12(1)182DF200
200	1800	ED	40 x 40	3.17	3.90	156	119	ALC12(1)182ED200
200	2200	DH	35 x 60	4.21	5.65	107	76	ALC12(1)222DH200
200	2200	EE	40 x 45	3.54	4.32	132	101	ALC12(1)222EE200
200	2700	DL	35 x 80	4.99	6.90	93	68	ALC12(1)272DL200
200	2700 3300	EG EH	40 x 55	4.27 4.48	5.26 5.33	104	79 75	ALC12(1)272EG200
200 200	3900	EL	40 x 60 40 x 80	4.40 5.55	6.90	96 78	75 60	ALC12(1)332EH200 ALC12(1)392EL200
200	5600	EP	40 x 105	8.39	12.08	43	31	ALC12(1)562EP200
200	6800	FP	45 x 105	8.85	12.05	38	28	ALC12(1)682FP200
200	8200	KP	50 x 105	9.21	11.90	34	26	ALC12(1)822KP200
250	390	СВ	30 x 30	1.56	2.66	456	299	ALC12(1)391CB250
250	470	CC	30 x 35	1.82	3.17	375	244	ALC12(1)471CC250
250	560	CD	30 x 40	2.12	3.69	314	204	ALC12(1)561CD250
250	680	DC	35 x 35	2.34	3.56	285	194	ALC12(1)681DC250
250	680	EB	40 x 30	2.12	2.94	316	225	ALC12(1)681EB250
250	820	CF	30 x 50	2.75	4.62	219	144	ALC12(1)821CF250
250	820	DD	35 x 40	2.69	4.09	236	160	ALC12(1)821DD250
250 250	1000 1200	EC DF	40 x 35 35 x 50	2.58 3.38	3.41 4.96	232 167	170 115	ALC12(1)102EC250
250 250	1200	ED	40 x 40	3.30 2.99	3.96	192	140	ALC12(1)122DF250 ALC12(1)122ED250
250	1500	DH	35 x 60	3.87	5.58	136	95	ALC12(1)152DH250
250	1500	EE	40 x 45	3.36	4.35	160	118	ALC12(1)152EE250
250	1800	EG	40 x55	4.02	5.32	128	93	ALC12(1)182EG250
250	2200	DL	35 x 80	4.79	6.81	94	66	ALC12(1)222DL250
250	2200	EH	40 x 60	4.28	5.43	115	86	ALC12(1)222EH250
250	2700	EL	40 x 80	5.28	7.01	85	61	ALC12(1)272EL250
250	3900	EP	40 x 105	7.72	12.08	48	32	ALC12(1)392EP250
250	4700	FP	45 x 105	8.22	12.11	42	29	ALC12(1)472FP250
250	5600	KP CB	50 x 105	8.63 1.30	12.03 2.55	38 643	27 397	ALC12(1)562KP250
350 350	220 270	CC	30 x 30 30 x 35	1.52	3.01	522	397	ALC12(1)221CB350 ALC12(1)271CC350
350	390	CD	30 x 40	1.90	3.55	370	231	ALC12(1)271CC330 ALC12(1)391CD350
350	390	DC	35 x 35	2.02	3.51	384	243	ALC12(1)391DC350
350	470	CF	30 x 50	2.31	4.42	304	188	ALC12(1)471CF350
350	470	EB	40 x 30	1.95	2.85	368	249	ALC12(1)471EB350
350	560	DD	35 x 40	2.44	3.97	279	181	ALC12(1)561DD350
350	560	EC	40 x 35	2.32	3.50	299	199	ALC12(1)561EC350
350	680	DF	35 x 50	2.92	4.93	225	144	ALC12(1)681DF350
350	680	ED	40 x 40	2.68	4.04	246	164	ALC12(1)681ED350
350	820	EE	40 x 45	3.02	4.50	207	139	ALC12(1)821EE350
350 350	1000	DH	35 x 60	3.51	5.45	163 175	107	ALC12(1)102DH350
350 350	1000 1200	EF EH	40 x 50 40 x 60	3.39 3.89	4.92 5.62	175 146	118 99	ALC12(1)102EF350 ALC12(1)122EH350
350	1500	DL	35 x 80	4.37	6.64	111	73	ALC12(1)152DL350
350	1800	EL	40 x 80	4.85	6.89	100	68	ALC12(1)182EL350
350	2200	EP	40 x 105	5.61	7.99	81	55	ALC12(1)222EP350
350	3300	FP	45 x 105	7.53	11.79	49	32	ALC12(1)332FP350
350	3900	KP	50 x 105	7.95	11.73	44	29	ALC12(1)392KP350
400	180	СВ	30 x 30	1.21	2.38	794	509	ALC12(1)181CB400
400	220	CC	30 x 35	1.42	2.82	648	414	ALC12(1)221CC400
400	270	CD	30 x 40	1.66	3.28	529	339	ALC12(1)271CD400
VDC	Rated Capacitance	Size Code	Case Size	Ripple	Current	ESR	Impedance	Part Number

⁽¹⁾ Termination code: See Termination Tables for available options.



Table 1 – Ratings & Part Number Reference cont'd

VDC	Rated Capacitance	Size Code	Case Size	• • •	Current	ESR Maximum	Impedance Maximum	Part Number
	100 Hz 20°C (μF)		D x L (mm)	100 Hz 85°C (A)	10 kHz 85°C (A)	100 Hz 20°C (mΩ)	10 kHz 20°C (mΩ)	
400	330	DC	35 x 35	1.91	3.35	457	299	ALC12(1)331DC400
400	330	EB	40 x 30	1.79	2.86	485	326	ALC12(1)331EB400
400	390	CF	30 x 50	2.16	4.17	370	238	ALC12(1)391CF400
400	390	DD	35 x 40	2.18	3.85	385	252	ALC12(1)391DD400
400	470	EC	40 x 35	2.21	3.38	352	240	ALC12(1)471EC400
400	560	DF	35 x 50	2.75	4.72	270	178	ALC12(1)561DF400
400	560	ED	40 x 40	2.54	3.92	295	200	ALC12(1)561ED400
400	680	DH	35 x 60	3.14	5.34	226	149	ALC12(1)681DH400
400	680	EE	40 x 45	2.87	4.37	245	168	ALC12(1)681EE400
400	820	EF	40 x 50	3.22	4.80	207	143	ALC12(1)821EF400
400	1000	DL	35 x 80	3.90	6.52	155	102	ALC12(1)102DL400
400	1000	EH	40 x 60	3.71	5.46	172	119	ALC12(1)102EH400
400	1500	EL	40 x 80	4.64	6.71	115	80	ALC12(1)152EL400
400	1800	EP	40 x 105	6.11	11.06	82	53	ALC12(1)182EP400
400	2700	FP	45 x 105	7.11	11.40	59	39	ALC12(1)272FP400
400	3300	KP	50 x 105	7.60	11.38	51	35	ALC12(1)332KP400
450	150	СВ	30 x 30	1.15	2.34	861	548	ALC12(1)151CB450
450	220	CC	30 x 35	1.45	2.83	596	382	ALC12(1)221CC450
450	270	CD	30 x 40	1.70	3.30	486	312	ALC12(1)271CD450
450	270	DC	35 x 35	1.82	3.30	500	324	ALC12(1)271DC450
450	330	CF	30 x 50	2.08	4.10	395	252	ALC12(1)331CF450
450	330	DD	35 x 40	2.10	3.79	410	266	ALC12(1)331DD450
450	330	EB	40 x 30	1.79	2.74	460	313	ALC12(1)331EB450
450	390	EC	40 x 35	2.13	3.35	379	255	ALC12(1)391EC450
450	470	DF	35 x 50	2.64	4.66	292	190	ALC12(1)471DF450
450	470	ED	40 x 40	2.45	3.88	314	211	ALC12(1)471ED450
450	560	EE	40 x 45	2.76	4.34	265	178	ALC12(1)561EE450
450	680	DH	35 x 60	3.23	5.22	206	136	ALC12(1)681DH450
450	680	EF	40 x 50	3.10	4.76	220	150	ALC12(1)681EF450
450	820	DL	35 x 80	3.69	6.26	182	123	ALC12(1)821DL450
450	820	EH	40 x 60	3.62	5.44	180	120	ALC12(1)821EH450
450	1000	EL	40 x 80	4.21	6.69	156	107	ALC12(1)102EL450
450	1500	EP	40 x 105	5.77	10.51	96	63	ALC12(1)152EP450
450	1800	FP	45 x 105	6.27	10.87	82	55	ALC12(1)182FP450
450	2200	KP	50 x 105	6.81	11.12	70	47	ALC12(1)222KP450
VDC	Rated Capacitance	Size Code	Case Size	Ripple	Current	ESR	Impedance	Part Number

⁽¹⁾ Termination code: See Termination Tables for available options.



Mechanical Data

Polarity and Reversed Voltage

Aluminium Electrolytic capacitors manufactured for use in DC applications contain an anode foil and a cathode foil. As such, they are polarized devices and must be connected with the +ve to the anode foil and the -ve to the cathode foil. If this were to be reversed then the electrolytic process that took place in forming the oxide layer on the anode would be recreated in trying to form an oxide layer on the cathode. In forming the cathode foil in this way, heat would be generated and gas given off within the capacitor, usually leading to catastrophic failure.

The cathode foil already possesses a thin stabilized oxide layer. This thin oxide layer is equivalent to a forming voltage of approximately 2 V. As a result, the capacitor can withstand a voltage reversal of up to 2 V for short periods. Above this voltage, the formation process will commence. Aluminium Electrolytic capacitors can also be manufactured for use in intermittent AC applications by using two anode foils in place of one anode and one cathode.

Mounting Position

The capacitor can be mounted upright or inclined to a horizontal position.

Insulating Resistance

 \geq 100 M Ω at 100 VDC across insulating sleeve.

Voltage Proof

≥ 2,500 VDC across insulating sleeve.

Safety Vent

A safety vent for overpressure is featured on either the base (opposing end to the terminals) or the side of the can. This appears in the form of a grooved section on the surface of the can, which is a weakened area and designed to relieve build-up of internal pressure due to overstress or catastrophic failure.

Print Detail

- KEMET Logo
- · Rated capacitance
- · Capacitance tolerance
- Rated voltage
- Climatic Category
- · Date of manufacture & Batch No.
- · Article code



Construction

The manufacturing process begins with the anode foil being electrochemically etched to increase the surface area and then "formed" to produce the aluminum oxide layer. Both the anode and cathode foils are then interleaved with absorbent paper and wound into a cylinder. During the winding process, aluminum tabs are attached to each foil to provide the electrical contact.

The deck, complete with terminals, is attached to the tabs and then folded down to rest on top of the winding. The complete winding is impregnated with electrolyte before being housed in a suitable container, usually an aluminum can, and sealed. Throughout the process, all materials inside the housing must be maintained at the highest purity and be compatible with the electrolyte.

Each capacitor is aged and tested before being sleeved and packed. The purpose of aging is to repair any damage in the oxide layer and thus reduce the leakage current to a very low level. Aging is normally carried out at the rated temperature of the capacitor and is accomplished by applying voltage to the device while carefully controlling the supply current. The process may take several hours to complete.

Damage to the oxide layer can occur due to variety of reasons:

- · Slitting of the anode foil after forming
- · Attaching the tabs to the anode foil
- Minor mechanical damage caused during winding

A sample from each batch is taken by the quality department after completion of the production process.

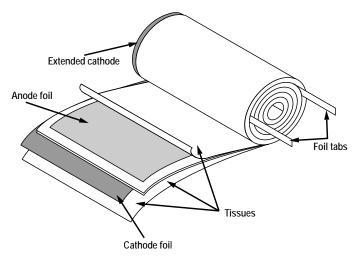
The following tests are applied and may be varied at the request of the customer. In this case the batch, or special procedure, will determine the course of action.

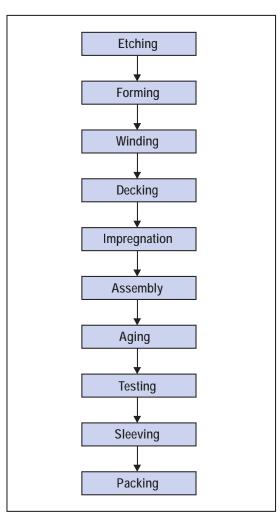
Electrical:

- Leakage current
- Capacitance
- ESR
- Impedance
- Tan Delta

Mechanical/Visual:

- Overall dimensions
- Torque test of mounting stud
- Print detail
- · Box labels
- Packaging, including packed quantity







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Tel: 358-9-5406-5000

Asia

Northeast Asia

Hong Kong

Tel: 852-2305-1168

Shenzhen, China Tel: 86-755-2518-1306

Beijing, China Tel: 86-10-5829-1711

Shanghai, China Tel: 86-21-6447-0707

Taipei, Taiwan Tel: 886-2-27528585

Southeast Asia

Singapore

Tel: 65-6586-1900

Penang, Malaysia Tel: 60-4-6430200

Bangalore, India Tel: 91-806-53-76817

Note: KEMET reserves the right to modify minor details of internal and external construction at any time in the interest of product improvement. KEMET does not assume any responsibility for infringement that might result from the use of KEMET Capacitors in potential circuit designs. KEMET is a registered trademark of KEMET Electronics Corporation.



Other KEMET Resources

Tools					
Resource	Location				
Configure A Part: CapEdge	http://capacitoredge.kemet.com				
SPICE & FIT Software	http://www.kemet.com/spice				
Search Our FAQs: KnowledgeEdge	http://www.kemet.com/keask				
Electrolytic LifeCalculator	http://www.kemet.com:8080/elc				

Product Information				
Resource	Location			
Products	http://www.kemet.com/products			
Technical Resources (Including Soldering Techniques)	http://www.kemet.com/technicalpapers			
RoHS Statement	http://www.kemet.com/rohs			
Quality Documents	http://www.kemet.com/qualitydocuments			

Product Request	
Resource	Location
Sample Request	http://www.kemet.com/sample
Engineering Kit Request	http://www.kemet.com/kits

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Resource	Location
Website	www.kemet.com
Contact Us	http://www.kemet.com/contact
Investor Relations	http://www.kemet.com/ir
Call Us	1-877-MyKEMET
Twitter	http://twitter.com/kemetcapacitors

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